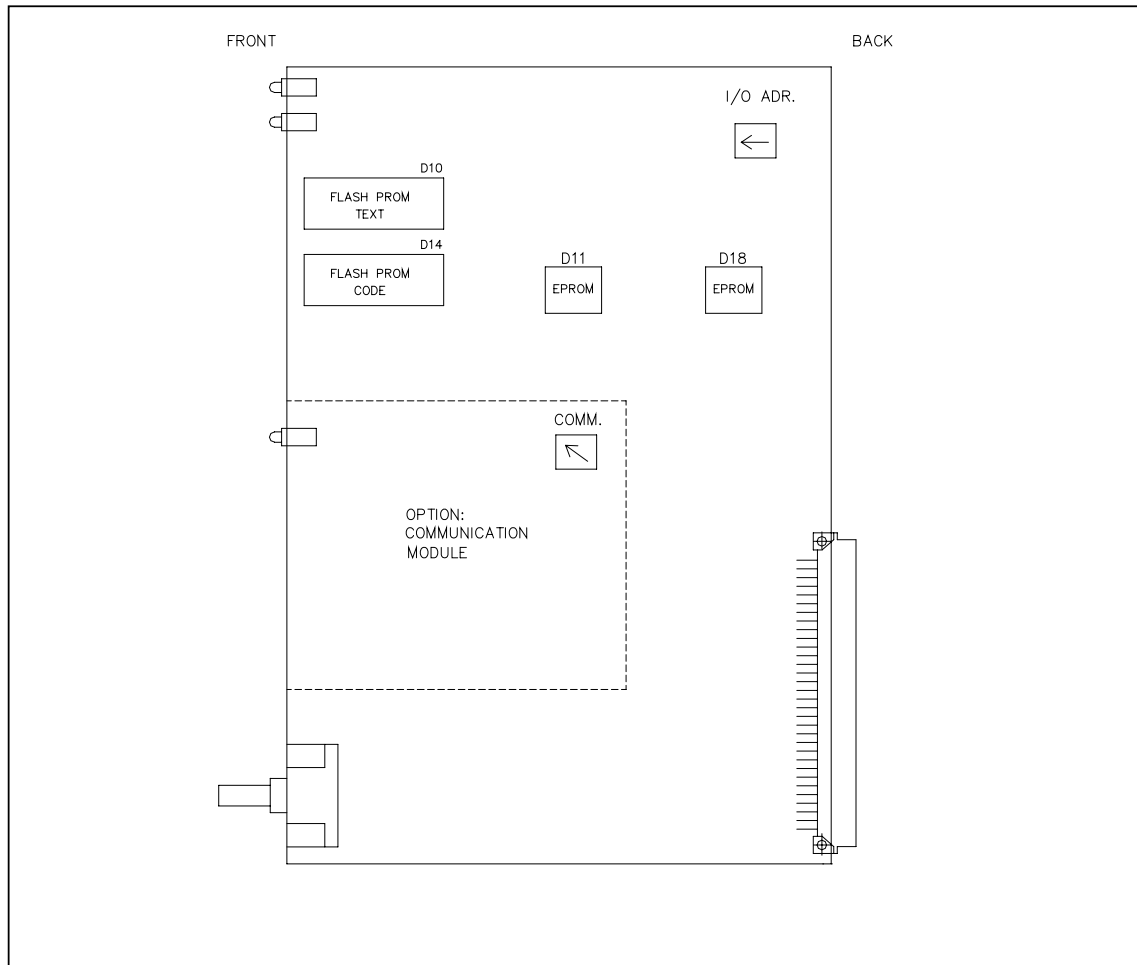


Replacement instruction – CONTROL MODULE CM-2

Before replacing the modules take following action:

Placement of I/O addr./ jumpers CM-2 DELOMATIC



DIP switches:

I/O address (= DGU ID-No) for the ARC-network is to be set. Notice that all DGU's must have different ID-No starting with number one and up to eight.
 The I/O address reflects the ARC-network node ID.

Flashprom's:

The application software is placed on the CM-2 board in two Flashprom's. One Flashprom is marked "TEXT" and it contains the texts for the control panel. The other Flashprom is marked "CODE" and contain the code for the application.

Eeprom's:

There are two Eeprom's on the CM-2 board, D11 contains the software for communication on the ARC-network, D18 contains the software for communication between the modules on the backplane and the CM-2 module.

Handle:

For replacement notice that the new unit is given same ID-No as the unit to be replaced.
 Notice that the Eeprom's are marked with the same ordering number, version number and Item number.