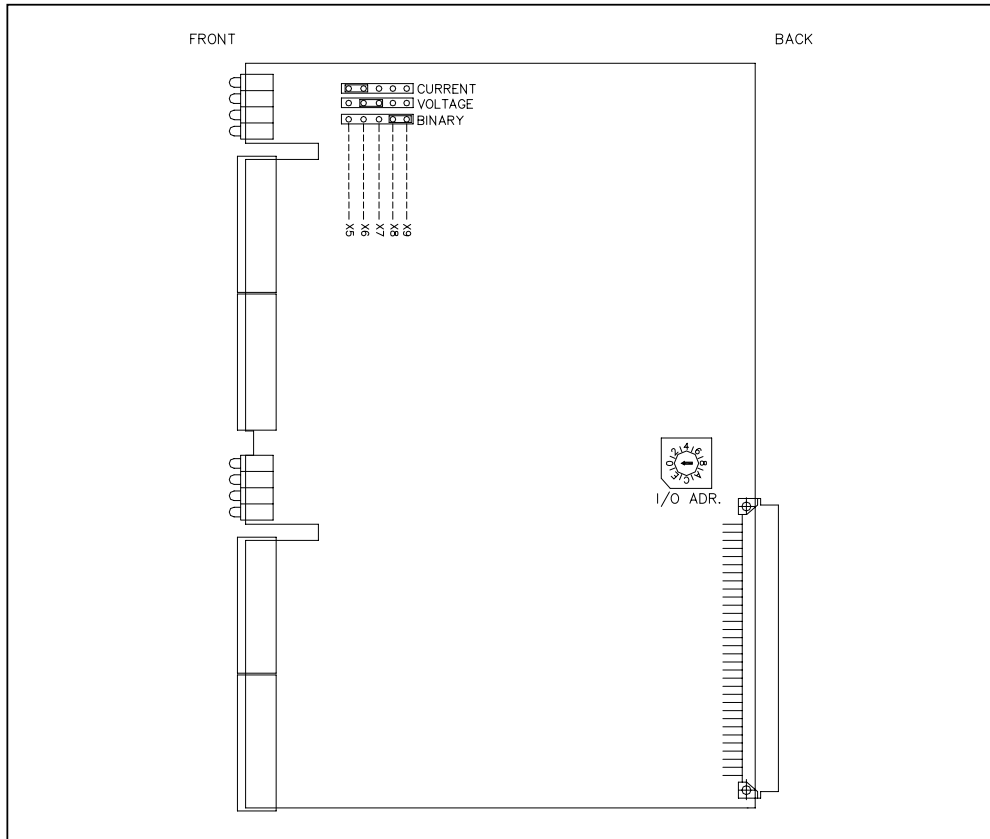


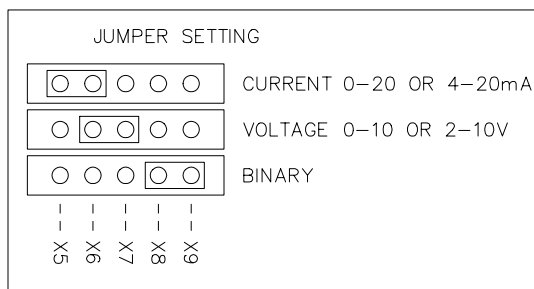
Replacement instruction, INPUT MODULE, IPM-1

Placement of I/O addr./ jumpers IPM-1 DELOMATIC



DIP switches:

For each input channel there is a jumper to select the format of the input. There are three different formats: binary, voltage or current. On the board it is shown how the jumper should be placed for the three signal formats.



The I/O address for the backplane bus is to be set. Notice that all IPM-1 modules must have different I/O address starting with number zero (null). The number sequence can be interrupted. The I/O address is set by the I/O address-switch.

Handle:

For replacement notice that the replacement unit is given the same I/O address as unit to be replaced and all input channels are set to the right format.